



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3885-3
Job Sheet 197657



Part No: D3885-3 **Job Qty:** 1 pcs
Part Name: Float Web

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 7/11/19 **Job Tracking No:**
Due Date: 8/22/19 **Created By:** Patrick Lussier
Type: Stock **Description:**
Note: DWG REV C IPP RevA: New issue DD verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
108	Purchasing	1 pcs	8/22/19	8/22/19	0.00	0.00	Purchasing - 1		AUG 26 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	8/22/19	8/22/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 26 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

ART
OSPACE
r No: S208777
885-3
197657
o/Batch: S208777

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkenbury, ON K84 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ns: Various STC's

Date: 08/26/19

DART
AEROSPACE
Container No: S208777

Part: D3885-3
Job No: 197657
Serial No/Batch: S208777
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 08/26/19

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				Packaging 2 - 29 - B4B					
				Packaging 2 - 30 - B4B					
				Packaging 2 - 31 - B4B					
				Packaging 2 - 32 - B4B					
				Packaging 2 - 33 - B4B					
				Packaging 2 - 34 - B4B					
				Packaging 2 - 35 - B4B					
				Packaging 2 - 36 - B4B					
				120 QC 6	1 pcs	8/22/19	0.00 0.00	QC 6 - 9	
								QC 6 - 68	DAS
QC 6 - 61	61								
QC 6 - 40	9-89								
QC 6 - 81									
130 Handfinish - 1-1 Chemical-B4B	1 pcs	8/22/19	0.00 0.33	Handfinish - 1 - 1 - B4B					
				Handfinish - 1 - 2 - B4B					
				Handfinish - 1 - 3 - B4B	X AUG 27 2019				
				Handfinish - 1 - 4 - B4B					
				Handfinish - 1 - 5 - B4B					
				Handfinish - 1 - 6 - B4B					
				Handfinish - 1 - 7 - B4B					
				Handfinish - 1 - 8 - B4B					
				Handfinish - 1 - 9 - B4B					
				Handfinish - 1 - 10 - B4B					
				Handfinish - 1 - 11 - B4B					
				Handfinish - 1 - 12 - B4B					
				Handfinish - 1 - 13 - B4B					
				Handfinish - 1 - 14 - B4B					
				Handfinish - 1 - 15 - B4B					
				Handfinish - 1 - 16 - B4B					
				Handfinish - 1 - 17 - B4B					
				Handfinish - 1 - 18 - B4B					
				Handfinish - 1 - 19 - B4B					
				Handfinish - 1 - 20 - B4B					
				Handfinish - 1 - 21 - B4B					
				Handfinish - 1 - 22 - B4B					
				140 QC 7	1 pcs	8/22/19	0.00 0.00	QC 7 - 10	
QC 7 - 13									
QC 7 - 14									
QC 7 - 15									
QC 7 - 17									
QC 7 - 18									
QC 7 - 19									
QC 7 - 2	DAS								
QC 7 - 28	81								
QC 7 - 3	9-89								
QC 7 - 30									
QC 7 - 34									
QC 7 - 36									
				Plex 7/11/19 4:08 PM dart.lussier.patrick					

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130 - (Chemical Conversion Coat per QSI005 4.1)

140 -

150 - (Identify as per dwg & Stock Location: _____) LOCATION : LG002

160 - (QC21- Final Inspection - Work Order Release)

10HB043984 x1 plus July 11. 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3882-1-130	Extrusion "I" Beam	1 pcs (1 ea)	108-Purchasing	5046247*
D3885-3P	Float Web	1 pcs (1 ea)	108-Purchasing	-5208239
				5208775

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
108-Purchasing	D3882-1-130	1	54	0
	D3885-3P	1	0	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043984



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043984
PO Date: 7/11/19
Due Date: 8/22/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197657	D3885-3P			Float Web Various STC's	Firmed	-	8/22/19	1 pcs	0 pcs	1 pcs	\$0.01/pcs DAS 61 9-89	\$0.01
Line Item Note: To replace damage part received on POHB043809												Grand Total:	\$0.01

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE **NOT REC'D.**
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



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Packing Slip 39605
WEJAY MACHINE PRODUCTS COMPANY LIMITED
800 O'CONNOR DRIVE
KINGSTON, ON, CANADA K7P 1N3
TEL: 813-884-1882 FAX: 813-884-2887
WEJAY.COM

SOLD TO Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

SHIPPED TO Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

INVOICE DATE		YOUR ORDER NO. POHB043984		DATE ORDERED 07/12/19		SHIPPED VIA Best way	
CUSTOMER CODE DARE		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
1	0	1	Replacement float web as per drawing 3885, Rev.C Replacing part damaged on POHB043809 Part number: D3885-3P Job: 197657 Required by: August 22, 2019			DAS 61 9-89	
H.S.T.							
ORDER: COMPLETE ☐ PARTIAL ☐						TOTAL	

RECEIVED
AUG 22 2019
DART AEROSPACE LTD.

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace		DATE: Aug. 27, 2019	
		P.O.# POHB043984	
		WEJAY JOB# 39605	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-3P 'Float Web' w/o 197657 DAS 61 9-89	1	Machined supplied extrusion complete per drawing req'ts	D3885 sheets 4-5 / rev. C
Note: 1) Material supplied by Dart Aerospace. ref DART batch# F162690			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1K3

INSPECTION / TEST REPORT

JOB No. 39605

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB043984

PART No. D3885-3P

DESCRIPTION: Float Web

DWG No. D3885 - sheets 4-5

REV C

E.C.O. --

MATERIAL: Extrusions supplied by DAS
Batch# F162690

INSPECTOR: Cliff Smith

QUANTITY
REC'D: 1

ACCEPT: 1

REJECT: --

N.C.R.# --

DATE: Aug. 12, 2019

WMP
03

INSTRUCTIONS, COMMENTS: FIRST ARTICLE / IN PROCESS / FINAL INSPECTION

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP	COMMENTS (ACC. REJ. REW. NMR #)
1	Hole, Diameter .63"	19 places	+0.08/-0.01		Ø .632- .633	1	Accepted
2a	Hole, Diameter 1.00"	13 places	+0.10/-0.01		Ø 1.001- 1.002	1	Accepted
2b	Slot, Rad 0.50"	2 x 2 places	+/- .03		R .500 typ.	1	Accepted
3	4.15"		+/- .03		4.150	1	Accepted
4	10.04"		+/- .03		10.039	1	Accepted
5	16.38"		+/- .03		16.381	1	Accepted
6	17.63"		+/- .03		17.632	1	Accepted
7	20.13"		+/- .03		20.132	1	Accepted
8	21.38"		+/- .03		21.382	1	Accepted
9	26.82"		+/- .03		26.819	1	Accepted
10	28.57"		+/- .03		28.568	1	Accepted
11	30.32"		+/- .03		30.318	1	Accepted
12	34.66"		+/- .03		34.659	1	Accepted
13	38.66"		+/- .03		38.659	1	Accepted
14	43.20"		+/- .03		43.192	1	Accepted
15	44.95"		+/- .03		44.942	1	Accepted
16	48.24"		+/- .03		48.235	1	Accepted
17	51.44"		+/- .03		51.433	1	Accepted
18a	54.44"		+/- .03		54.435	1	Accepted
18b	55.44"		+/- .03		55.435	1	Accepted
19a	58.44"		+/- .03		58.435	1	Accepted
19b	59.44"		+/- .03		59.435	1	Accepted
20	63.44"		+/- .03		63.432	1	Accepted
21	66.95"		+/- .03		66.947	1	Accepted
22	71.95"		+/- .03		71.947	1	Accepted
23	74.62"		+/- .03		74.621	1	Accepted
24	78.62"		+/- .03		78.620	1	Accepted
25	82.62"		+/- .03		82.619	1	Accepted
26	86.62"		+/- .03		86.619	1	Accepted
27	89.95"		+/- .03		89.946	1	Accepted
28	92.54"		+/- .03		92.537	1	Accepted
29	96.54"		+/- .03		96.537	1	Accepted
30	100.54"		+/- .03		100.536	1	Accepted
31	104.54"		+/- .03		104.536	1	Accepted

INSPECTION / TEST REPORT					JOB No. 39605	
					PAGE: 2 of 3	
CUSTOMER: Dart Aerospace						
CUST. P.O. POHB043984						
PART No.D3885-3			DESCRIPTION: Float Web			
DWG No. D3885 - sheets 4-5			REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP. COMMENTS (ACC. REL. REW. NMR #)

32	107.95"		+/- .03		107.945	1	Accepted
33	112.95"		+/- .03		112.944	1	Accepted
34	114.20"		+/- .03		114.195	1	Accepted
35	116.70"		+/- .03		116.695	1	Accepted
36	117.95"		+/- .03		117.944	1	Accepted
37	1.25" TYP	Section K-K,T-T,U-U,X-X			1.236- 1.258	1	Accepted
38	R.03" TYP				R .030 typ.	1	Accepted
39	R.02" TYP				R .020 typ.	1	Accepted
40	3.358"		+ .010/- .030		3.354- 3.361	1	Accepted
41	R.13" TYP				R .125 typ.	1	Accepted
42	.32" TYP				.320 typ.	1	Accepted
43	3.466"		+ .010/- .030		3.461- 3.472	1	Accepted
44	R.13" TYP				R .125 typ.	1	Accepted
45	.080 TYP.REF				.080 typ.	1	Accepted
46	1.37" TYP	Section L-L			1.364	1	Accepted
47	R.03" TYP				R .030 typ.	1	Accepted
48	R.02" TYP				R .020 typ.	1	Accepted
49	3.358"		+ .010/- .030		3.350- 3.355	1	Accepted
50	R.25" TYP				R .250 typ.	1	Accepted
51	.32" TYP				.320 typ.	1	Accepted
52	R.25" TYP				R .250 typ.	1	Accepted
53	3.428"		+ .010/- .030		3.424- 3.429	1	Accepted
54	1.80" TYP	Section M-M			1.792- 1.794	1	Accepted
55	R.03" TYP				R .030 typ.	1	Accepted
56	R.02" TYP				R .020 typ.	1	Accepted
57	3.246"		+ .010/- .030		3.243- 3.249	1	Accepted
58	R.25" TYP				R .250 typ.	1	Accepted
59	2.00" TYP	Section N-N			1.987 (stock dim.)	1	Accepted
60	R.03" TYP				R .030 typ.	1	Accepted
61	R.02" TYP				R .020 typ.	1	Accepted
62	3.095"		+ .010/- .030		3.091- 3.099	1	Accepted
63	R.25" TYP				R .250 typ.	1	Accepted
64	2.00" TYP	Section O-O,P-P			1.988 (stock dim.)	1	Accepted
65	R.03" TYP				R .030 typ.	1	Accepted
66	R.02" TYP				R .020 typ.	1	Accepted
67	3.026"		+ .010/- .030		3.022- 3.033 (stock)	1	Accepted
68	R.25" TYP				R .250 typ.	1	Accepted
69	1.96"	Section Q-Q			1.962- 1.967	1	Accepted
70	R.03" TYP				R .030 typ.	1	Accepted
71	R.02" TYP				R .020 typ.	1	Accepted

